

# DISCOVER THE WORLD OF STEEL





Always At Your Service Providing Innovative,  
Quality-Based Solutions For Your Needs

Nakoda Steel Industry is a gratified India based stainless steel tubing, pipe manufacturer, supplier & exporter. With a range of stainless steel piping materials. Therefore being largest suppliers and manufacturer of line pipe for oil and gas pipeline and also stainless steel rings, flanges. The materials we supply in Piping and Fittings are all of a high quality and are in accordance with ASTM, DIN, EN and ISO standards etc.

We supply complete packages of stainless steel Pipes, Rings, Flanges, in many different steel grades such as Stainless Steel, Carbon Steel, Alloy steel and Super Duplex Steel etc. As well as offering standard products we also offer special pieces according to customer drawing whatever the requirement is for stainless steel pipe tubing and fittings.

The principles and standards of Nakoda international has made the company one of the most reputed organization and we were able to satisfy all of our Regional and Global customers who are based in Europe, Russia, Middle East, Africa, Asia and American Markets





# We Provide The Solutions To Your Needs

Our clients are our most valuable assets and for that we use our skilled people and latest technology and equipment to fulfill their needs. The expansion and success of Nakoda Steel Industry depends on brand recognition and brand acceptance.





Our Specialization  
Gives Your Business A  
Competitive Edge

Products offerings

- PIPES
- TUBES
- ASTM PIPES & TUBES
- FLANGES
- RINGS





## Product standards

- \* ASTM / ASME
- \* EN
- \* DIN
- \* JIS
- \* GOST



# PRODUCTS OFFERING IN PIPES

\*STAINLESS STEEL

\*ALLOY STEEL

\*CARBON STEEL

\*SUPER DUPLEX  
& DUPLEX



# STAINLESS STEEL PIPES WE OFFERINGS

## GRADES

\* 304/304L/304H

\* 310/310S/310H

\* 316/316L

\* 317/317L

\* 321/321H

\* 347/347H

\* 410

## SPECIFICATIONS

Specifications	: ASTM A 312 ASME SA 312 / ASTM A 358 ASME SA 358
Dimensions	: ASTM, ASME and API
SS 304 Pipes	: 1/2" NB – 16" NB
ERW 304 Pipes	: 1/2" NB – 24" NB
EFW 304 Pipes	: 6" NB – 100" NB
Size	: 1/8"NB TO 30"NB IN
Specialized in	: Large Diameter Size
Type	: Seamless / ERW / Welded / Fabricated / LSAW Pipes
Form	: Round, Square, Rectangular, Hydraulic Etc
Length	: Single Random, Double Random & Cut Length.
End	: Plain End, Beveled End, Treaded
Schedule	: SCH20, SCH30, SCH40, STD, SCH80, XS, SCH60, SCH80, SCH120, SCH140, SCH160, XXS



# ALLOY STEEL PIPES WE OFFERINGS



## GRADES

- \* Alloy Steel P1 Pipe
- \* Alloy Steel P5 Pipe
- \* Alloy Steel P9 Pipe
- \* Alloy Steel P11 Pipe
- \* Alloy Steel P12 Pipe
- \* Alloy Steel P17 Pipe
- \* Alloy Steel P22 Pipe
- \* Alloy Steel P91 Pipe

## SPECIFICATONS

Specifications	: ASTM A 335 ASME SA 335
Dimensions	: ASTM, ASME and API
Size	: 1/8"NB TO 30"NB IN
Length	: Within 13500mm
Type	: Seamless / Fabricated
Form	: Round, Hydraulic Etc
Length	: Single Random, Double Random & Cut Length.
End	: Plain End, Beveled End, Treaded
Schedule	: SCH20, SCH30, SCH40, STD, SCH80, XS, SCH60, SCH80, SCH120, SCH140, SCH160, XXS



# Carbon Steel Pipes We Offerings

## GRADES

- \* Carbon Steel Seamless Pipe
- \* Low Temperature CS Seamless Pipes
- \* ASTM A53 GR. B Carbon Steel Pipes
- \* ASTM A106 GR. B Carbon Steel Pipes
- \* ASTM A333 GR 6 Carbon Steel Pipes

## SPECIFICATIONS

Dimensions	: ASTM, ASME and API
Size	: 1/2" NB to 36" NB
Thickness	: 3-12mm
Type	: Seamless / ERW / Welded / Fabricated
Form	: Round, Hydraulic Etc
End	: Plain End, Beveled End, Treaded
Schedules	: SCH 40, SCH 80, SCH 160, SCH XS, SCH XXS, ALL SCHEDULE
Length	: Min 3 Meters, Max 18 Meters, or according to customer's requirement

# Duplex Steel Pipe & Super Duplex Steel Pipes

## GRADES

## SPECIFICATIONS

\* Duplex Steel S31803 / S32205 Pipe

\* Super Duplex Steel S32750/ S32760 Pipe

Specifications : ASTM A 790 ASME SA 790

Dimensions : ASTM, ASME and API

Size : 1/8"NB TO 30"NB IN

Specialized in : Large Diameter Size

Schedule : SCH20, SCH30, SCH40, STD, SCH80

Type : Seamless / ERW / Welded / Fabricated

Form : Round, Hydraulic Etc

Length : Single Random, Double Random & Cut Length

End : Plain End, Beveled End, Treaded



# PRODUCTS OFFERING IN TUBES

\* STAINLESS STEEL

\* ALLOY STEEL

\* SUPER DUPLEX  
& DUPLEX STEEL



# STAINLESS STEEL TUBES WE OFFERINGS

## GRADES

\* 304/304L/304H

\* 310/310S/310H

\* 316/316L

\* 317/317L

\* 321/321H

\* 347/347H

\* 410

## SPECIFICATIONS

Specifications : ASTM A/ASME SA213/A249/A269

Dimensions : ASTM, ASME and API

SS 304 Tubes Size : 1/8"NB TO 30"NB IN

Form : Round, Square, Rectangular, Hydraulic Etc

Length : Single Random, Double Random & Cut Length.

End : Plain End, Beveled End, Treaded

Type : Seamless / HEAT EXCHANGER / ERW / Welded /  
Fabricated / LSAW Tubes

Thickness : 0.35mm to 6.35mm OD in thickness ranging from  
0.1mm to 1.2mm.

Schedule : SCH20, SCH30, SCH40, STD, SCH80, XS, SCH60, SCH80,  
SCH120, SCH140, SCH160, XXS



# ALLOY STEEL TUBES WE OFFERINGS



## GRADES

- \*Alloy Steel T1 Tube
- \*Alloy Steel T2 Tube
- \*Alloy Steel T5/T5b/T5c Tube
- \*Alloy Steel T9 Tube
- \*Alloy Steel T11 Tube
- \*Alloy Steel T12 Tube
- \*Alloy Steel T22 Tube
- \*Alloy Steel T23 Tube
- \*Alloy Steel T91 Tube

## SPECIFICATIONS

- |                |  |
|----------------|--|
| Specifications | : ASTM A/ASME SA213, A691  |
| Dimensions     | : ASTM, ASME and API   |
| Tubes Size     | : 1 / 2" OD up to 5" OD, customs diameters available                             |
| Outer Diameter | : 6-2500mm; WT:1-200mm   |
| Type           | : Seamless / EFW / Fabricated  |
| Form           | : Round, Square, Rectangular, Hydraulic Etc                                      |
| Length         | : Single Random, Double Random & Cut Length.                                     |
| End            | : Plain End, Beveled End, Treaded  |
| Schedule       | : SCH20, SCH30, SCH40, STD, SCH80, XS, SCH60, SCH80, SCH120, SCH140, SCH160, XXS |

# Duplex Steel Tubes & Super Duplex Steel Tubes



## GRADES

- Duplex Steel  
S31803 / S32205 Tubes
- Super Duplex Steel  
S32750/ S32760 Tubes

## SPECIFICATIONS

Specifications	: ASTM A 789 ASME SA 789
Dimensions	: ASTM, ASME and API
Tubes Size	: 1/8"NB TO 30"NB IN
Specialized in	: Large Diameter Size
Schedule	: SCH20, SCH30, SCH40, STD, SCH80
Type	: Seamless / ERW / Welded / Fabricated
Form	: Round, Hydraulic Etc
Length	: Single Random, Double Random & Cut length.
End	: Plain End, Beveled End, Treaded



# ASTM Pipes / Tubes

Nakoda Steel Industry is a recognized manufacturer supplier and exporters of Austenitic Stainless Steel Seamless Pipes which has some excellent features such as sturdier in nature, best finish, quality checked, rust proof and more. It is a low nitrogen, low-carbon, ferritic steel that offers crevice corrosion resistance and pitting greater to most ferritic alloys. It is also a low carbon, dual stabilised, molybdenum containing ferritic stainless steel with good ductility, toughness and resistance to sensitisation, even in the welds.



# ASTM Pipes / Tubes

## GRADES

- ASTM A312 Seamless Pipes
- ASTM A312 Welded Pipes
- ASTM A358 EFW Pipes
- ASTM A213 Seamless Tubes
- ASTM A249 / ASME SA249 Tubes
- ASTM A554 / ASME SA554 Hollow Tubes
- ASTM A269 / ASME SA269 Tubes
- ASTM A270 / ASME SA270 Sanitary Tubing
- ASTM A778 / ASME SA778 Tubes
- ASTM A519 AISI 4130 Tubes
- ASTM A789 / ASME SA789 Tubes
- ASTM A790 / ASME SA790 Pipes
- ASTM A179 / ASME SA179 Tubes
- ASTM A192 / ASME SA192 Tubes
- ASTM A210 Gr A1 / ASME SA210 Gr A1 Tubes
- ASTM A210 Gr C / ASME SA210 Gr C Tubes

## SPECIFICATIONS

Standards	: ASTM, ASME, GOST, JIS, DIN, EN
Process Method	: Cold drawn/welded
Types	: Welded, Seamless
Material	: 304/L/H, 316/L/H/TI, 321/H, 347/H, 317/LM/LMN, 309S/H, 310S/H



# PRODUCTS OFFERING IN FLANGES

\*STAINLESS STEEL

\*ALLOY STEEL

\*CARBON STEEL

\*SUPER DUPLEX  
& DUPLEX

\*CUPRO NICKEL



# STAINLESS STEEL FLANGES WE OFFERINGS

## GRADES

\* 304/304L/304H

\* 310/310S/310H

\* 316/316L

\* 317/317L

\* 321/321H

\* 347/347H

\* 410

## SPECIFICATIONS

Specifications : ASTM A182 / ASME SA182

Size : 1/2" (15 NB) to 48" (1200NB)

Standards : ANSI/ASME B16.5, B 16.47 Series A & B, B16.48, BS4504, BS 10, EN-1092, DIN, etc.

Class / Pressure : 150#, 300#, 600#, 900#, 1500#, 2500#, PN6, PN10, PN16, PN25, PN40, PN64 etc.

Standard : ANSI Flanges, ASME Flanges, BS Flanges, DIN Flanges, EN Flanges, etc



# ALLOY STEEL FLANGES WE OFFERINGS

## GRADES

## SPECIFICATIONS

*Alloy Steel F1 Flanges	Specifications : ASTM A182 / ASME SA182
	Size : 1/2" (15 NB) to 48" (1200NB)
*Alloy Steel F5 Flanges	Standards : ANSI/ASME B16.5, B 16.47 Series A & B, B16.48, BS4504, BS 10, EN-1092, DIN, etc.
*Alloy Steel F9 Flanges	Class / Pressure : 150#, 300#, 600#, 900#, 1500#, 2500#, PN6, PN10, PN16, PN25, PN40, PN64 etc.
*Alloy Steel F11 Flanges	Standard : ANSI Flanges, ASME Flanges, BS Flanges, DIN Flanges, EN Flanges, etc.
*Alloy Steel F12 Flanges	
*Alloy Steel F22 Flanges	
*Alloy Steel F91 Flanges	

# TYPES OF FLANGES

- \* Slip On Flanges
- \* Weld Neck Flanges
- \* Blind Flanges
- \* Orifice Flanges
- \* Socket weld Flanges
- \* Threaded Flanges
- \* Long weld Neck Flanges
- \* RTJ Flanges
- \* Reducing Flanges
- \* Forged Flanges

# Carbon Steel Flanges We Offerings

## GRADES

- \* Carbon Steel A105 Flanges
- \* Carbon Steel A350 LF2 Flanges
- \* Carbon Steel A694 Flanges

## SPECIFICATIONS

Size	:	1/2" (15 NB) to 48" (1200NB)
Flange Face Type	:	Flate Face (FF), Raised Face (RF), Ring Type Joint (RTJ)
Class / Pressure	:	150#, 300#, 600#, 900#, 1500#, 2500#, PN6, PN10, PN16, PN25, PN40, PN64 etc.
Standard	:	ANSI Flanges, ASME Flanges, BS Flanges, DIN Flanges, EN Flanges, etc.



# Duplex Steel Flanges & Super Duplex Steel Flanges

## GRADES

## SPECIFICATIONS

\*Duplex Steel  
S31803 / S32205 Flanges

Size : 1/8" NB TO 24" NB  
Standards : ANSI/ASME B16.5, B 16.47 Series A & B, B16.48, BS4504, BS 10, EN-1092, DIN, etc.

\*Super Duplex Steel  
S32750/ S32760 Flanges

Class / Pressure : 150#, 300#, 600#, 900#, 1500#, 2500#, PN6, PN10, PN16, PN25, PN40, PN64 etc.  
Standard : ANSI Flanges, ASME Flanges, BS Flanges, DIN Flanges, EN Flanges, etc.  
Grades : S31803 / S32205 A182 Gr F51 / F52 / F53 / F54 / F55 / F57 / F59 / F60 / F61

# Cupro Nickel Flanges



## GRADES

## SPECIFICATONS

\*Cupro Nickel 90 / 10 Flanges

Specifications : ASTM / ASME SB 61 / 62 / 151 / 152

Size : 1/2" 36"

\*Cupro Nickel 70 / 30 Flanges

Dimensions : ANSI/ASME B16.5, B 16.47 Series A & B, B16.48, BS4504, BS 10, EN-1092, DIN, etc.

Standards : ANSI Flanges, ASME Flanges, BS Flanges, DIN Flanges, EN Flanges, etc.

Class / Pressure : 150#, 300#, 600#, 900#, 1500#, 2500#, PN6, PN10, PN16, PN25, PN40, PN64 etc.

Flange Face Type : Flate Face (FF), Raised Face (RF), Ring Type Joint (RTJ)

# PRODUCTS OFFERING IN RINGS

\* STAINLESS STEEL





# STAINLESS STEEL RINGS WE OFFERINGS

## GRADES

- \* 304/304L/304H
- \* 310/310S/310H
- \* 316/316L
- \* 317/317L
- \* 321/321H
- \* 347/347H
- \* 410

## SPECIFICATONS

Type : Bright Finish / Black  
Size : As per order

# Why Nakoda Steel Industry ?

Here are the factors that made our company reliable to our overseas clients.



Maintains Quality in every aspect such as designs, dimensional accuracy, labeling, printing & packaging



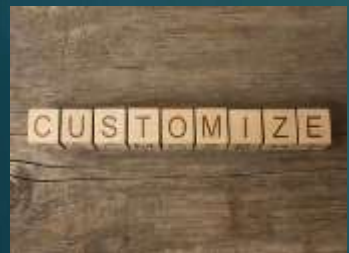
Nakoda Steel Industry have adopted innovative methods & procedures to ensure Timely Delivery of the products to our clients.



Nakoda Steel Industry uses Superior quality Packaging material & equipment to ensure safety of the products in transit & delivery



For the Clients Satisfaction, as per the needs & demands of our clients we offer viable solutions for the same.



We possess the ability to develop products as per Buyer's Specification (Customizable). Passage Overseas follow an ethical business approach & are transparent in all our dealings with easy payment modes.



Client-centric approach has been followed by the company & thus we offer Highly Personalized Services to our clients.



# Let Nakoda Steel Industry Experts support you every step of the way

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